

# Clearlight®

## -How to install a Bluetooth Audioboard-

**Important: Unplug the Sauna before starting.**

**Step 1:** Using a step ladder to access the roof of your Sauna, position it on the side of the Sauna where the power cord descends from.

**Step 2:** Once you have access to the roof you will need to unscrew the roof hatch that corresponds with the location of the Bluetooth circuit board. The Bluetooth circuit board is located under the same hatch where you will find the metal silver power supply box. To find the correct hatch look for a mesh cut out on the roof wood. Unscrew the corresponding entire hatch screws to gain access. (Figure 1 on below page)

**Step 3:** Once unscrewed lift the hatch. You will see what might seem like a confusing set of wires and electrical parts. The Bluetooth circuit board will be near the large metal silver power supply box. Look for the Bluetooth board on a yellow textured board screwed onto the roof. (*Figure 2 on below page*)

**Step 4:** Once you have located the Bluetooth circuit board it is time to remove the original. This can be done by disconnecting the wiring connectors, which are plugged into the Bluetooth circuit board, then removing the four nuts, which secure the circuit board to the backing board. (*Figure 3 on below page*)

**Step 5:** After removing the original circuit board, you can then install the new board by placing the new board onto the four bolts and then resecuring the nuts to hold this down (Be careful to not overtighten these, to prevent damaging the board). Next, reconnect the wiring connectors to their corresponding locations. Check that the power switch is set to ‘ON’. (*Figure 3 on below page*)

**Step 6:** Lastly, while you still have access to the roof plug your Sauna back into the outlet and turn it on to test if the Bluetooth is functional. Then screw the roof hatch back down.

**Note: If installing ‘Numbered Bluetooth Boards’ the Bluetooth will display as “Infrared Sauna [0 - 12]” based on the corresponding board, otherwise it will display as “Infrared Sauna”.**

Below are images illustrating the above process:

Figure 1:

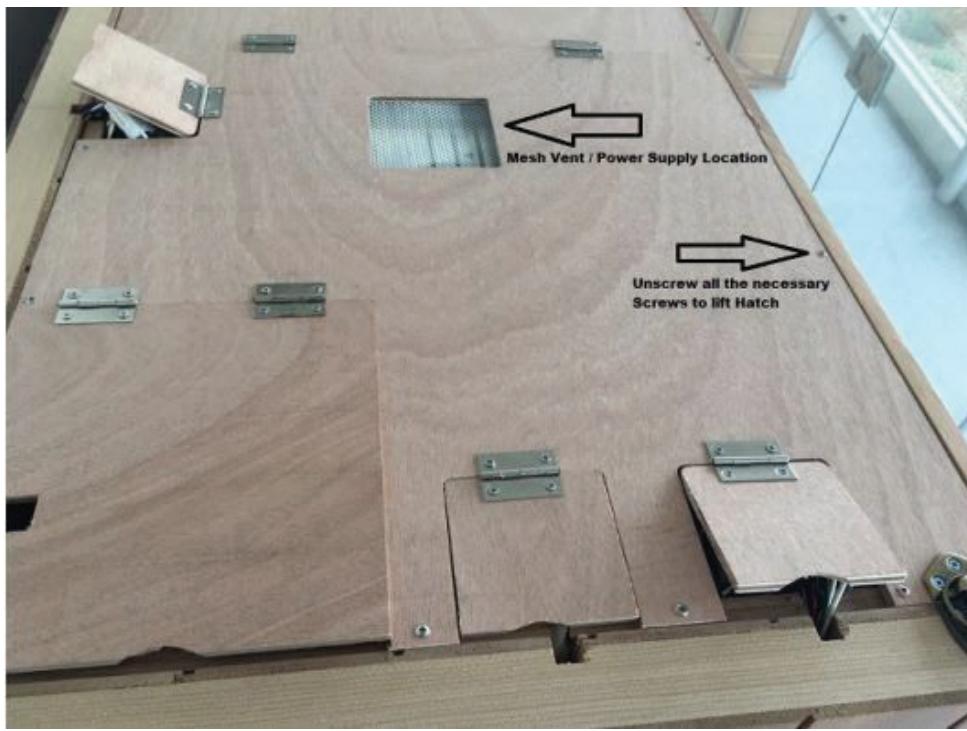


Figure 2:

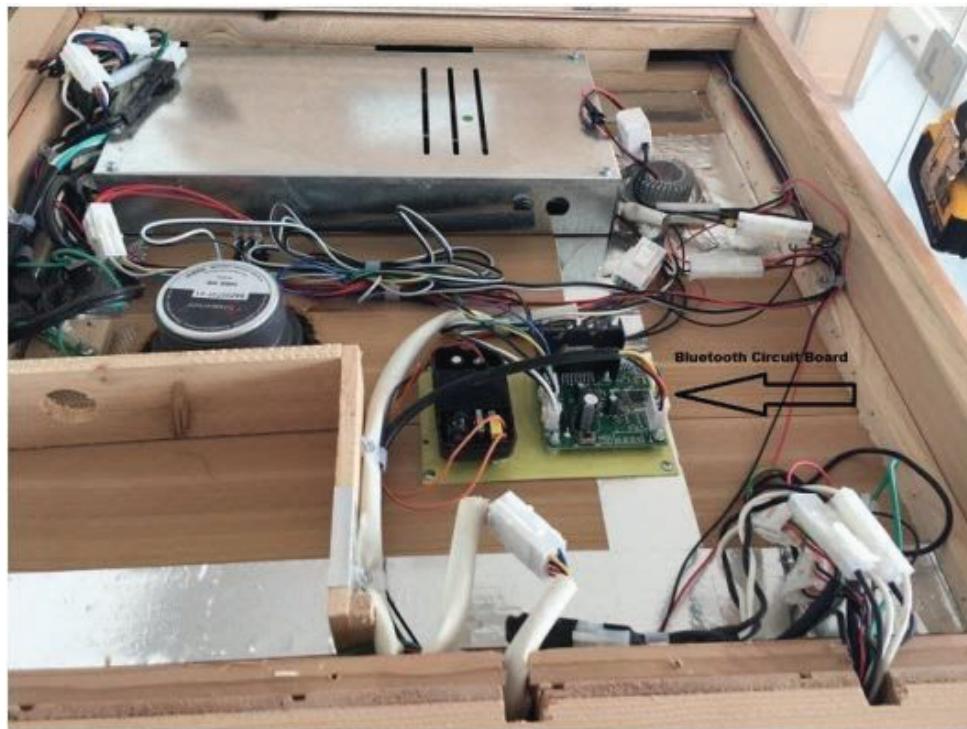


Figure 3:

